

Quality Products from

Soft Flex Company



There are 4 diameters available in our bead stringing wire. It is important that you choose the correct one for your needs. Most problems with stringing occur when someone is using the wrong diameter for the type of beads that they are using in their design.

.010/Very Fine (only available in Soft Touch™ and Econoflex™ Wire) is constructed of 7 micro stainless steel wires. As soft as thread, with the strength of steel. This diameter is widely used for illusion style necklaces. *The 1mm x 1mm crimp tube is recommended for diameter .010 in Soft Touch™ and should be crimped with the Micro Crimping Pliers.*

.014/Fine is designed for softer, less abrasive materials such as freshwater pearls and seed beads. Diameter .014 offers the softness and flexibility of pearl stringing threads yet has the strength of stainless steel. *The 2mm x 2mm crimp tube is recommended for diameter .014 and should be crimped with the Regular Crimping Pliers.*

.019/Medium was designed for use with small to medium glass beads, Austrian crystals, silver, pewter, 80% of freshwater pearls and seed beads. Recommended when you are designing with a variety of materials. *The 2mm x 2mm crimp tube is recommended for diameter .019 and should be crimped with the Regular Crimping Pliers.*

.024/Heavy was designed for abrasive materials and designs that will meet excessive movement such as watchbands and bracelets. It's great for multi-strand designs, African trade beads and large stones. *The 2mm x 3mm crimp tube is recommended for diameter .024 and should be crimped with the Regular Crimping Pliers.*

**Largest color assortment
available only from
Soft Flex® Company.**



Design shown
uses Trios™ Serenity

Waste Not Want Not Bracelet

Designed by: **Sara Hardin**

Skill Level: **Beginner**

Materials:

Trios™ Wire Set

2mm x 2mm Sterling Silver Crimp Tubes
(20 tubes for one bracelet)

Tools:

Regular Crimping Pliers
Cutters

Instructions on Back

Free project ideas online at: www.SoftFlexCompany.com

Although most projects should be fine for children over the age of 6, Soft Flex® Company suggests parental supervision. The information on this instruction sheet is presented in good faith, but no warranty is given, nor results guaranteed. Soft Flex® Company disclaims all liability from any injury to anyone undertaking the construction of this project as a result of improper safety precautions.

FREE
Take One!

Waste Not Want Not Bracelet

Instructions:

1. Cut five 4" lengths of wire in two different colors for the big links. You should have a total of ten 4" lengths of wire. Cut ten 2" lengths of wire.
2. String the crimp onto a 4" length of wire. String the wire through the crimp again, forming a 1/2" loop. String the wire through the crimp again, forming a 5/8" loop. (The wire has now passed through the crimp tube three times.) Crimp the tube using the crimping pliers and cut off excess wire. Create five of these components in two different colors for a total of ten big links.
3. Use a 2" length of wire to connect two of the large components made in two different colors. String a crimp onto your wire. String the wire through the middle of each of the large components. String the wire through the crimp again, forming a 1/4" loop. Crimp the tube using the crimping pliers and cut off excess wire.
4. Continue to connect all big links with the 2" lengths of wire.
5. This bracelet will have some spring to it and should fit over your hand. You can change the size by adding links or removing links. You can make it more interesting by adding beads or make several and mix up the colors for big or small links. This design is a great way to use up leftover pieces of wire so that you can use just about every bit from the trio.

Crimping with Regular Crimping Pliers

Step 1: String a crimp tube and a clasp onto the wire. String the wire back through the crimp tube. Straighten the wires inside the crimp tube so that they lie side by side.

Step 2: Using the "crimper," gently compress the crimp tube, creating a divot.

Step 3: Using the "rounder," gently compress the crimp tube. Turn and repeat until it creates a round shape. Cut off the excess wire at the base of the crimp.



Step 1



Step 2



Step 3

Finishing Multiple Strand Designs



1: Use a multiple strand clasp. Then crimp each strand to its own loop on the clasp.



2: Crimp all of your strands to an eye pin. Then pull the eye pin through a cone and attach it to a single strand clasp with a simple wire wrap.



3: Use a 3-in-1 connector. Attach each strand to the connector. Use a jump ring to attach the final link to a single strand clasp.

